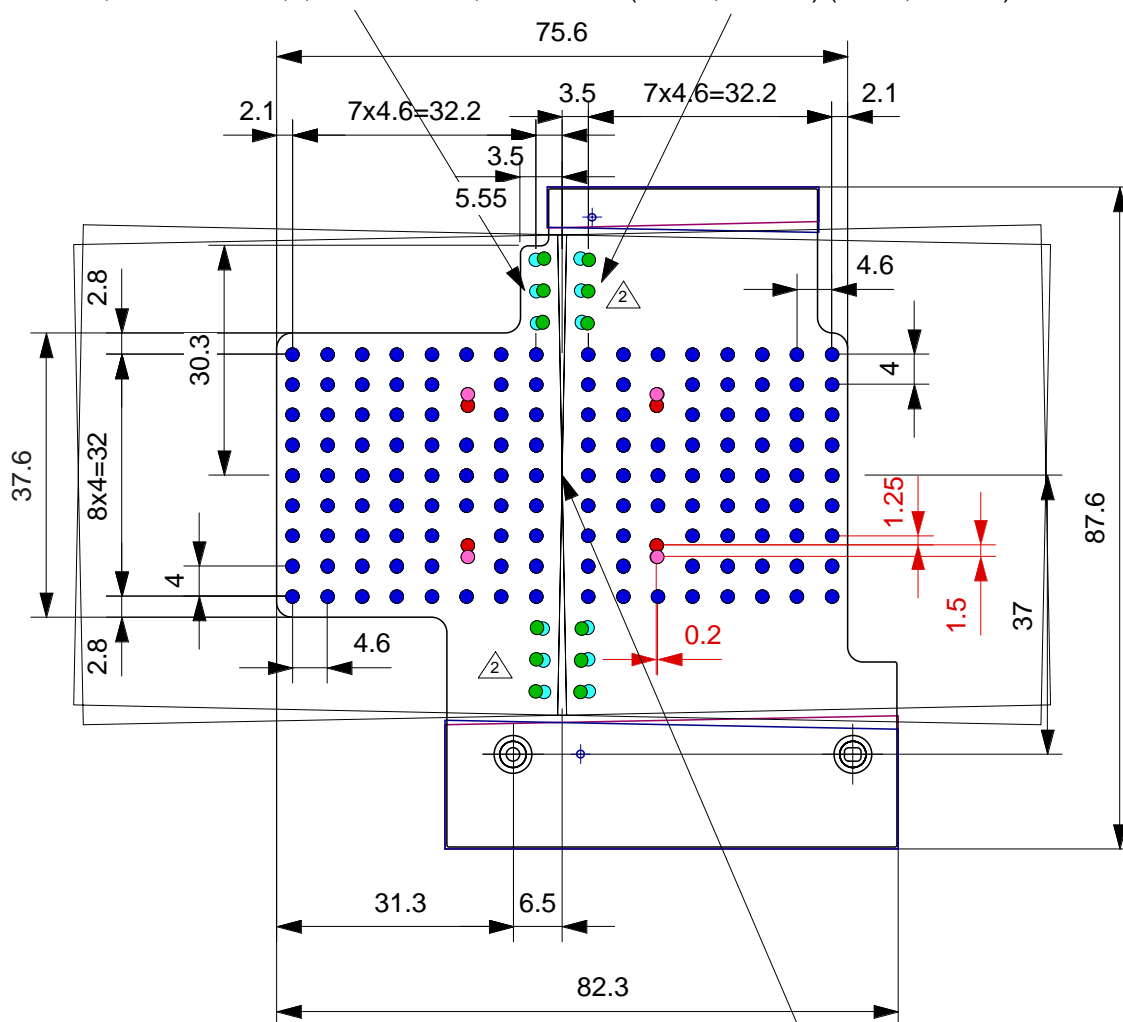


● Lower side (skyblue)

● Upper side (green)

(-3.571,28.534) (2.427,28.654)
 (-3.487,24.335) (2.511,24.455)
 (-3.403,20.136) (2.595,20.256)
 (-2.595,-20.256) (3.403,-20.136)
 (-2.511,-24.455) (3.487,-24.335)
 (-2.427,-28.654) (3.571,-28.534)

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 (-2.511,24.455) (3.487,24.335)
 (-2.595,20.256) (3.403,20.136)
 (-3.403,-20.136) (2.595,-20.256)
 (-3.487,-24.335) (2.511,-24.455)
 (-3.571,-28.534) (2.427,-28.654)



Module physics centre
 Coordinate Origin

Thermal glues (Araldite2011+BN) ● Blue: common ● Green: upper ● Skyblue: lower
 Conductive glues (Eotite p-102) ● Red: over "opening" ● Pink: over epoxy surface

Amount of glue 0.08 mm x φ1.5 mm (before spreading) / dot

△1 Conductive: 8 dots
 Thermal: 72+72+12-8=148 dots

TOLERANCES UNLESS STATED GEN. ± 0.2	FINISH CLEAN REMOVE ALL BURRS	ORIGINAL SCALE 1/1
MATERIAL & SPEC. --	SURFACE TEXTURE μm Ra=--μm	QUANTITY - pices
TITLE Baseboard Glue Pattern Uniform&Modified	DRAWING No. A4-AT2002-08-08	20020808/R1

modified Glue Pattern
8/8/2002

(Lower side: x-axis symmetric)

Upper side location	thermal glue (left)		thermal glue(right)		conductive glue	
	x [mm]	y [mm]	x [mm]	y [mm]	x [mm]	y [mm]
1	-35.7	-16	2.427	-28.654	-12.5	-10.75
2	-35.7	-12	2.511	-24.455	-12.5	-9.25
3	-35.7	-8	2.595	-20.256	-12.5	9.25
4	-35.7	-4	3.5	-16	-12.5	10.75
5	-35.7	0	3.5	-12	12.5	-10.75
6	-35.7	4	3.5	-8	12.5	-9.25
7	-35.7	8	3.5	-4	12.5	9.25
8	-35.7	12	3.5	0	12.5	10.75
9	-35.7	16	3.5	4		
10	-31.1	-16	3.5	8		
11	-31.1	-12	3.5	12		
12	-31.1	-8	3.5	16		
13	-31.1	-4	3.403	20.136		
14	-31.1	0	3.487	24.335		
15	-31.1	4	3.571	28.534		
16	-31.1	8	8.1	-16		
17	-31.1	12	8.1	-12		
18	-31.1	16	8.1	-8		
19	-26.5	-16	8.1	-4		
20	-26.5	-12	8.1	0		
21	-26.5	-8	8.1	4		
22	-26.5	-4	8.1	8		
23	-26.5	0	8.1	12		
24	-26.5	4	8.1	16		
25	-26.5	8	12.7	-16		
26	-26.5	12	12.7	-4		
27	-26.5	16	12.7	0		
28	-21.9	-16	12.7	4		
29	-21.9	-12	12.7	16		
30	-21.9	-8	17.3	-16		
31	-21.9	-4	17.3	-12		
32	-21.9	0	17.3	-8		
33	-21.9	4	17.3	-4		
34	-21.9	8	17.3	0		
35	-21.9	12	17.3	4		
36	-21.9	16	17.3	8		
37	-17.3	-16	17.3	12		
38	-17.3	-12	17.3	16		
39	-17.3	-8	21.9	-16		
40	-17.3	-4	21.9	-12		
41	-17.3	0	21.9	-8		
42	-17.3	4	21.9	-4		
43	-17.3	8	21.9	0		
44	-17.3	12	21.9	4		
45	-17.3	16	21.9	8		
46	-12.7	-16	21.9	12		
47	-12.7	-4	21.9	16		
48	-12.7	0	26.5	-16		
49	-12.7	4	26.5	-12		
50	-12.7	16	26.5	-8		
51	-8.1	-16	26.5	-4		
52	-8.1	-12	26.5	0		
53	-8.1	-8	26.5	4		
54	-8.1	-4	26.5	8		
55	-8.1	0	26.5	12		
56	-8.1	4	26.5	16		
57	-8.1	8	31.1	-16		
58	-8.1	12	31.1	-12		
59	-8.1	16	31.1	-8		
60	-3.571	-28.534	31.1	-4		
61	-3.487	-24.335	31.1	0		
62	-3.403	-20.136	31.1	4		
63	-3.5	-16	31.1	8		
64	-3.5	-12	31.1	12		
65	-3.5	-8	31.1	16		
66	-3.5	-4	35.7	-16		
67	-3.5	0	35.7	-12		
68	-3.5	4	35.7	-8		
69	-3.5	8	35.7	-4		
70	-3.5	12	35.7	0		
71	-3.5	16	35.7	4		
72	-2.595	20.256	35.7	8		
73	-2.511	24.455	35.7	12		
74	-2.427	28.654	35.7	16		

